

**Lesson Plan**  
**Department of Metallurgical Engineering**  
**UGIE Rourkela**  
**Session- 2022-23**

UTKALMANI GOPABANDHU INSTITUTE OF ENGINEERING, ROURKELA Session: 2022-23			
Discipline: <b>Metallurgical Engineering</b>	Semester- <b>6<sup>th</sup></b>	Name of the Teaching Faculty: <b>SUMEETA RANI SARAP</b>	
Subject: <b>Industrial Metallurgy (TH -03)</b>	No. of days/per week class allotted: <b>4</b>	Semester from Date: <b>14.02. 2023</b> to Date: <b>23.05.2023</b> No. of weeks: <b>14</b>	
Week	Class No.	Module	Lecture Topics
1	1	Chapter -1: Classification of Welding Processes	Classification of different welding process
	2		-do-
	3		Pressure Welding Processes
	4		Non-Pressure Welding Processes
2	5	Chapter -2: Gas Welding	Different types of flames in gas welding
	6		Gas Welding Equipment's
	7		-do-
	8		Advantages of Gas Welding, Disadvantage of Gas Welding
3	9	Chapter-3: Arc Welding	Application of Gas Welding
	10		Metallic Arc Welding Process
	11		Submerged Arc Welding Process
	12		TIG Welding Process
4	13	Chapter-4: Thermit Welding	MIG Welding Process
	14		Principle of Thermit Welding
	15		Advantages of Thermit Welding, disadvantages of Thermit Welding
	16	Chapter-5: Resistance Welding	Principle of Resistance Welding

5	17		Types of Resistance Welding
	18	Chapter-6: Welding of Steel C.I & Cu. Alloys	Precaution required for welding of steel
	19		Joint design and techniques required for C.I Welding
	20		Describe the welding of copper and its alloys
6	21	Chapter-7: Metallurgy of Welding	Temperature distribution in welding of steel
	22		-do-
	23		Structural changes in weld metal
	24		-do-
7	25		Weldability
	26		Welding defects
	27		-do-
	28		Methods for testing Welding joints
8	29	Chapter-8: Brazing & soldering	Brazing principle and procedure
	30		Various brazing methods
	31		Soldering steps
	32		various types of solders
9	33		Revision
	34		Revision
	35		Important question discussion

Sunil Kumar Rai Sarep  
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